





Kraft ...keeps your horses fit!

You have our complete brochure in your hands, which contains our entire line of horse training and exercising equipment. You have chosen well.

Horses are our passion and we know what horses need since we've grown up around them. About 2000 clients are exercising their horses on a KRAFT Horse Walker. Currently we have our products on five continents and in more than 60 lands.

The trust our clients have in us, has motivated us to be innovative for the wellbeing of your horses. We hope that in the future you too can count on "KRAFT Horse Walkers" as well as the many advantages of a solid and reliable family owned business.

Place your confidence in us and decide on a quality product from the Kraft family!

Que Thuch Frank Make

Uwe and Frank Kraft, Owners



Horses love exercise.

walk, trot, canter, gallop

Horses spend up to 16 hours a day walking naturally. In the wild, they may cover up to 50 kilometers in search for food and water.

The way horses are kept and used nowadays has changed dramatically. The natural environment for exercise has been reduced, whereas the vitality and health of a horse depends greatly on the degree of exercise.

Horse walkers are an ideal exercise addition in order to compensate for the lack of free range. Horse walkers keep your horses moving and contribute to their wellbeing. Research has proven that exercise is a great health benefit for horses. Exercise improves a horse's vitality and gives it a balanced demeanor.

Bodily strain is reduced greatly in addition to the building of muscles and improvement of condition. Sufficient exercise is the premise for proper circulation. This promotes healthy growth and the strengthening of the musculoskeletal system. It also improves the self-purification power of the respiratory system as well as the entire metabolism itself. Sinews, ligaments and joints remain flexible and thus protect against injury.

Daily exercise in a horse walker promotes the building of muscles and condition. Strong and healthy horses are ready to perform successfully. The implementation of a horse walker has become a necessity, whether you are breaking young horses or training sport horses in all disciplines.

KRAFT COMPANY

Introducing ourselves	(
What makes us stand out?	8
The history of the KRAFT Company	10
Worldwide references	58
This we stand by	62

PRODUCTS

Introduction	14
Ground-Standing Horse Walker with Fences	16
Ground-Standing Horse Walker with Partial Roof	18
Ground-Standing Horse Walker with ECO Roof	20
Ceiling-Mounted Horse Walker, Round	22
Covered Lunging Pen, Round	24
Round Stables overview	26
Round Stable with interior stalls	27
Round Stable with Horse Walker and interior stalls	28
Round Stable with Horse Walker and exterior stalls	29

Ring-Gliding Horse Walker, Round	30
Rail-Gliding Horse Walker, Oval, Rectangular, Round	32
Water Horse Walker	38
Treadmill	42

TECHNICAL SPECIFICATIONS

Fences	46
Hanging/Rotating Gates	48
Control Panels	49
Irrigation System	50
Roofing	51
Gates	52
Covered Entries	53
Foundations	54
Wind and Weather Protection	55
Floor Covering	56

KRAFT-GC-English Edition 1.2020

Introducing ourselves... _____



Uwe and Frank Kraft

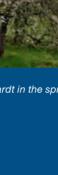
We were born and raised on a farm with a horse breeding operation in the beautiful Hohenloher countryside in Germany. We are both trained Master metal craftsmen and decided to combine our passion for horses with our knowledge of the metal industry.

This experience characterizes the development and fabrication of our products. The wellbeing of both rider and horse are our number one concern.

We are a down-to-earth, family owned and managed company with an established foundation. Our company headquarters is in Germany with an established branch in USA. We are proud to be able to say "Made in Germany" as well as "Made in Kentucky".



Honhardt in the spring



We are passionate about horses.





Turkmenistan 2013 - You can find us all over the world

Arial view of the company grounds with production facilities in Germany



KRAFT - also breeds horses



Craftsmanship with know-how





We are a family company!

What makes us stand out?

Horse Exercise Specialists

Whatever we do, we want to do properly! Becoming specialists in horse walker production has been the result. We focus on development and improvements daily. Tested, certified and well-engineered products are the end result.

We know what we are talking about. We search for the best solution for each of our clients.





Metal Craftsmanship

Loyal and trained colleagues are the foundation of our company and our most precious asset. We manufacture all types of horse walkers with modern equipment and professional know-how in our production facilities. Our colleagues participate in regular advanced training and continuous certifications. Our company regularly takes on trainees and this ensures the needed future manpower. We are members of the Chamber of Commerce as well as a certified professional welding company.

Everything from one Source

Our decision to keep everything under one roof has been proven to be correct. Short and direct lines of communication between all corporate offices and facilities has ensured a problem free workflow.

We stay with our clients from the first contact throughout the whole process. Our sales force provides individualized estimates that are then taken by our planning office and converted to an accurate constructional project. Our manufacturing facilities fabricate each component and prepare it for shipment. Our installers know exactly what to do as soon as they arrive at the building site. Our company is hands-on through the entire process.







Turn-key Results

It is no problem for us to provide turn-key service. If you wish, we can even help with your building permits. We have partners that have years of experience in this field. We can also install the foundation concrete if needed. The bottom line is that we will adapt to your wishes!



To provide outstanding quality is the foundation of our

Quality and Safety





International

Our horse walkers are available around the world. We have years of experience exporting and installing our horse walkers. The presence of our branch in the USA, **Kraft Brothers**, is a great benefit for our customers. We have representatives available and ready to help you in many countries. Please visit our homepage for more information.

Service

You can rely on our customer service. We are there for you even after the installation. Our service does not end when the guarantee expires. We take care of your customer service requests including parts orders as soon as possible. Many of our horse walkers benefit from our regular maintenance program.



1996

Founding of the Kraft Company. Fabrication of the first horse walker on our parent's estate.



The first production facility: The estate ice cellar.

1999



Construction of a new manufacturing facility with office building on the current property.

2002

Sale of the first oval Rail-Gliding Horse Walker.



2004

Frank Kraft began running Kraft Brothers, Inc. in Paris, Kentucky USA in 2004.



Frank Kraft, brother of the founder, joined the company after his Masters exams in 1999. He was named associate director in September, 2000.

2007

Kraft Brothers moves to the Lexington area in Kentucky USA.





2011

Received a medal for innovation at Equitana for the Retractable Separation Gates.



2014

10 year anniversary of Kraft Brothers in Kentucky.





2019

Round Stable with further options



10

1997

Our first trade fair in Louisville, Kentucky (USA) at the Equi-

Bob Stone purchased the first horse walker in the USA.

Our first colleagues were the "retired gang" with father Karl Kraft at the lead flanked by his friends.



2005

10-year company anniversary was celebrated with a colorful open house.



A new office

complex was

constructed in

the shape of

a Kraft round

solar roof.

building and in-

cluded a rotating

2006





2010

Development of the Water Horse Walker which was first introduced at the 2011 Equitana in its entirety.





2013

The Kraft Treadmill is introduced. It was especially designed for the US market. The plan worked and the first treadmill was sold in Kentucky.



2016

20 YEARS OF **Uwe Kraft Reitsportge**räte & Metallbau GmbH

It is a great incentive for us to continue to do our best every day.

"Open House" on October 2nd, 2016:





The horse world was anticipated the **Ring-Gliding Horse** Walker!





Introduction

IMPORTANT THINGS TO CONSIDER!

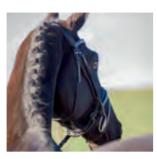
Kraft ... keeps your horses fit!

KRAFT Designs

AN OVERVIEW OF HORSE WALKER DESIGNS











Do your research.

This brochure provides information about the many possible uses as well as the implementation of both our horse walkers and treadmills. Please research our website for even more information.

Speak with us or our customers about the best solution for your farm. We will provide you with reference addresses near you.

FAQ and things to consider beforehand:

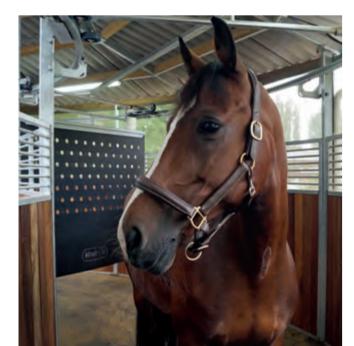
What is the best size or diameter for my horse walker? How many horses do I want to train at the same time? What kind of roof is best?

A partial roof or a complete roof?

Do I want my horses to lunge?

Should the horse walker be round or oval?

What is my budget?



Speak with us.

Our team will help you with your questions. Arrange an appointment for consultation with us at your farm. We will be there for you from your first inquiry until the completion of your project. We also provide free estimates.

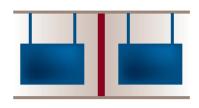
We are more than happy to work with your architect in order to coordinate the project. We provide structural prints and drawings for permits once we have an agreement. We also provide building permit services if needed. We offer our customers reliable customer as well as parts service after installation.

We are happy to help you in making your decisions. **Call us. We are here for you!**

All horse walkers can be manufactured with various components. You can choose from options such as for the hanging/rotating gates or the irrigation system.

You will find detailed information under "Technical Specifications".

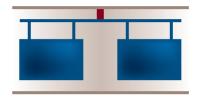




GROUND-STANDING HORSE WALKER

Roun

The **main drive and frame** for the rotating arms which hold the hanging gates **is secured to the ground** in the centre. Industrial drive belts bring the walker into motion.



CEILING-MOUNTED HORSE WALKER

The **main drive and frame** for the rotating arms which hold the hanging gates **is secured to the ceiling**, leaving the centre open for many uses.



COVERED LUNGING PEN

Round

Without horse walker. This pen can be used for various purposes and training methods.

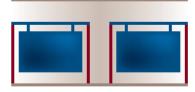


RING-GLIDING HORSE WALKER

Round

Hanging/rotating gates are mounted to a **steel ring**. **This ring rotates on wheels** that are mounted to the inner fence.

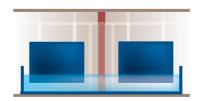
This system can be constructed with a partial or complete roof.



RAIL-GLIDING HORSE WALKER

Oval - Rectangular - Round

Support Frames, Track and Rolling Mechanism combine to propel the hanging/rotating gates.



WATER HORSE WALKER

Round or Oval

A concrete basin creates the walking surface. This may be combined with various horse walker types creating a unique Water Horse Walker.



Please refer to **pages 26–29** for the various Round Stables designs.

Römerstein

certain that we would purchase

from Kraft. The quality is excellent and it just made good sense."

Ground-Standing Horse Walker

ROUND, WITH FENCES

The "Classic"





12-32m (40'-105')



4-15

Our product line begins with the Ground-Standing Horse Walker including fences. This horse walker can be installed outdoors as well as in existing buildings. It is our classic horse walker and has proven itself over the years.

This horse walker can be purchased as a do-it-yourself kit and without fences.

ADVANTAGES

- Easy operation
- Sturdy construction
- High safety standards
- Low maintenance
- Quiet motor with industrial belts
- Do-it-yourself installation available

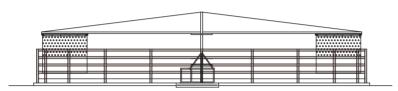


Visiting a client in Dubai

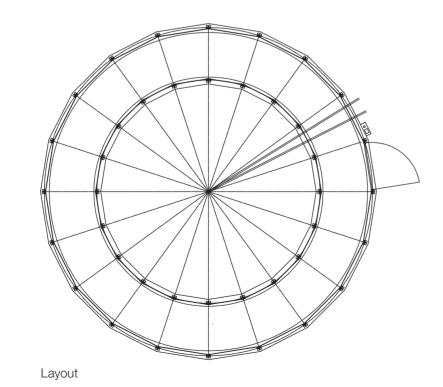


"We have been in touch with the Kraft Company for a long time. Our horses walk in a Kraft Horse Walker daily."

Michael Jung, event rider, here with Anabell Kraft Horb



Front view



KRAFT Ground-Standing Horse Walker including a round pen in USA



KRAFT Ground-Standing Horse Walker with high quality hardwood fence





Feasible in all places

Relaxed horses in a Ground-Standing Horse Walker.



Ground-Standing Horse Walker

ROUND, WITH PARTIAL ROOF

Solid





12-32m (40'-105')



4-15

This horse walker is technically the same as the Ground-Standing Horse Walkers. It includes a partial roof that protects your horses from wind, rain and sun. This design is especially recommended in areas that have much rain or long winters. The short distance between columns give this horse walker a beautiful shape.

This is an ideal and reasonable solution if the inner area is not needed.

ADVANTAGES

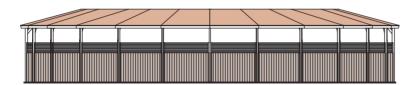
- Protects horses from adverse weather
- Allows you to use the horse walker in all types of weather
- The walking surface remains dry
- Easily maintained and cleaned walking surface
- Wind shield and wind screens provide further protection
- Easy operation
- Sturdy construction
- High safety standards
- Low maintenance and noise levels
- Excellent price-performance ratio



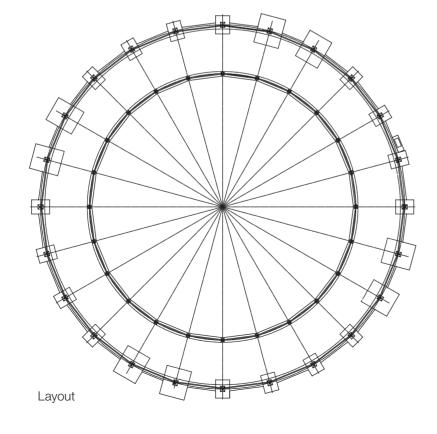
"We cannot imagine Waldhof without a Kraft Horse Walker. Even horses from our active stables regularly enjoy additional exercise in the walker."

Gerhard Hörrmann

Waldhof Wildberg



Front view





"We have plenty of room to ride and lunge. We have also gained a reliable partner with Kraft and their horse walker with a partial roof. It has been in operation for many years."

Jutta Wiesner

Horse Forum, Illertal









Ground-Standing Horse Walker

ROUND, WITH PARTIAL ROOF, ECO TYPE

Versatile





Ø 15m (50') 4







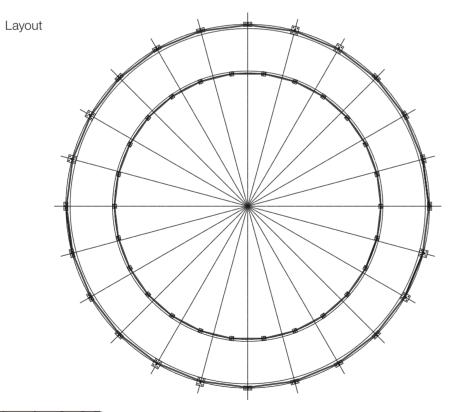
The main frame is identical to our Ground-Standing Horse Walker with partial roof. The ECO model's fencing is secured by anchor nails. The roof covering is a high grade tarpaulin fabric. The fences are made of standard steel pipes. The outer fence can be covered with tarpaulin fabric or a wind screen as an option.

Ideal for farms that do not yet have a permanent place for a horse walker or for clients that prefer a well-ventilated design. This model is portable.

ADVANTAGES

- Requires no foundations
- Short delivery times
- Quick installation
- Portable
- 80 cm (2.5') anchor nails
- Centre concrete slab included in
- Standard design is suitable for all weather
- Easy operation
- Sturdy construction
- High safety standards
- Low maintenance and noise levels
- Complete kits
- Do-it-yourself option

The Ground-Standing Horse Walker, round, ECO model is exclusively available from KRAFT in this design and size.





Front view





"A functional, practical and safe horse walker was absolutely necessary during the building of my new riding facility. I chose the ECO model because of the well-thought-out technology and quality.

This horse walker is unrivaled due to the fact that it can be moved as I expanded my operation."

Georg Ederle

Breeder and Trainer



ECO with wind screen



ECO during installation





Horses have unobstructed visibility



"It had to be a simple and yet strong high quality horse walker. Therefore I chose the KRAFT ECO Horse Walker."

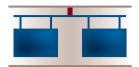
Maike Harbers-Bahr

Seeverns Farm, Butjadingen



Ceiling-Mounted Horse Walker

Top-Selling!





15–32m (49'–105')



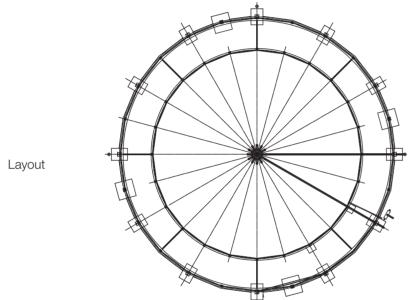
4-15

The standard design of a KRAFT Ceiling-Mounted Horse Walker with lunging ring is a 12-sided steel structure. The fence is a round 24-sided design. This horse walker makes good use of space in that the interior area can be used for various training purposes. The complete roof allows one to use it year-round no matter how bad the weather gets. It is available for all types of structural snow loads.

This is the ideal horse walker for farms with high standards as well as those who want to combine a horse walker with a covered lunging ring.

ADVANTAGES

- Good use of space
- Open inner area
- Horse walker and lunging ring under one roof
- Available during inclement weather
- Footing materials remain dry
- Easy operation
- Sturdy construction
- High safety standards
- Low maintenance and noise levels

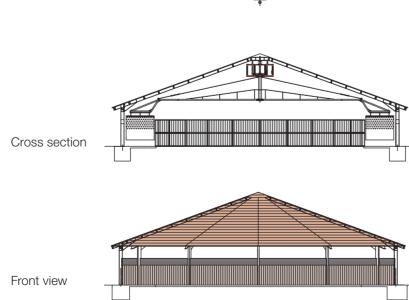




Nicole Casper on Zalando

"We met through horses and breeding and since then we also have a Kraft Horse Walker and are very happy with it. It has been optimally serviced by Uwe and his whole team."

Jürgen and Thomas Casper Birkhof Stud Farm, Donzdorf









WinStar Farm, Lexington, Kentucky already has 10 Ceiling Mounted Horse Walkers from us and are adding more each year.

Shown here with hardwood fences with custom tops



Design with wind screen



Clay tile roof



"I chose the combination of horse walker and lunging ring under one roof because this is what fit perfectly. I focused most on safety and reliability in choosing a design. I can confirm 100% the well-known good reputation of the Kraft Company in reference to quality and long term value. I would recommend them to anyone!"

Karl-Werner Schneider Agriculturist, Erftstadt

years of cooperation."

other company after so many

Gabled roof

Covered Lunging Pen

ROUND

The Circle





12-32m (40'-105')

The standard construction of a KRAFT Covered Lunging Pen is a 12-sided steel structure. The fence is a nearly round 24-sided design.

It is a covered lunging pen without the horse walker.

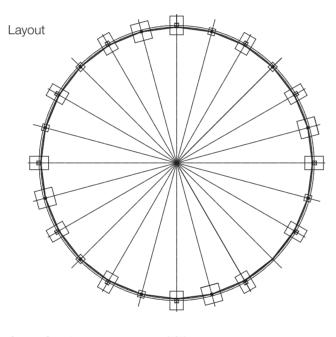
Lunging has various applications. Whether it is breaking young horses, stretching before riding or vaulting – quiet and concentrated exercise in a round pen are warranted.

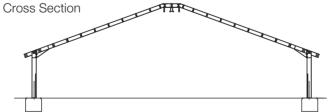
The lunging pen provides a place to de-stress. This beautiful building is also alternately used as a place to hold events.

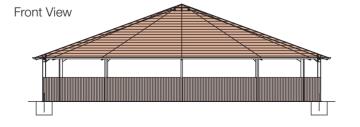
ADVANTAGES

- Protected space
- Concentrated training space
- Tranquility and undivided attention for your horse
- Warm and light atmosphere
- High safety standards
- Available during inclement weather
- Smaller version of riding or training arenas
- Various other uses











Snow loads are adjusted according to region



Snow loads are adjusted according to region



"Our riding therapy requires a protected environment. The KRAFT covered lunging pen provides an attractive and light saturated space."

Stefan Nürmberger

Director of the Samain Charitable Foundation in Parsberg, Bavaria





Round Stable



6-12 stalls

Sunlight, air and exercise are essential for healthy and balanced horses. Our round stables provide an ideal habitat that **combine both practical accommodations as well as exercise**.

The base design is a 12-sided steel building which is used for lunging or a horse walker.

The outer shell, roof and walls can be customized to fit your existing farm. The various design combinations of the round stables can also be customized according to local circumstances and needs.

ADVANTAGES

- Round barn as a multifunctional building with many options
- Custom designs with wash stations, tack rooms, common feeding areas and much more
- All standard equipment for round lunging barns and horse walkers is available (see technical data)
- Everything from one source
- Sunlight, air and exercise ensure a very good barn environment
- The arrangement of the stalls in a circle encourages social contact
- Can be fully integrated with active stables and traditional barns
- Short distances for workers

Please also refer to our Horse Stalls brochure.

- Cost saving

There are **three basic designs** with various combinations:



Round stable with interior stalls

tation and offer everything from one source.



Round stable with horse walker and exterior stalls

All of the designs encourage horses' social interaction and are suitable for active stables or conventional barns. Your individual wishes can be considered

Round stable

with horse

walker and interior stalls



during consultation. We will accompany you from planning to implemen-

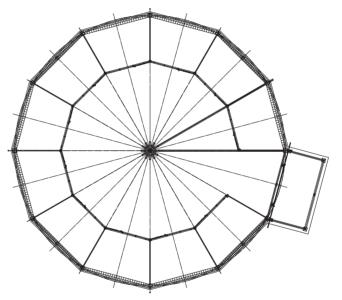
R

A unique barn is created when one chooses the basic framework for a lunging barn as a round barn **exclusively used for stalls**.

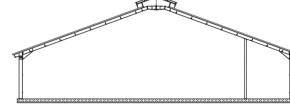
11 stalls fit nicely into this space and can be expanded with paddocks. The remaining space in the center can be used as a working space or for storage.

This area could also be equipped with a tack room or wash bay upon request.

Layout



Cross section



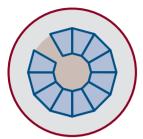
Big advantage:

✓ Neighboring stalls are in direct view of each other and this promotes social interaction.

Round Stable with paddocks - an eye-catcher as a solitary building



WITH HORSE WALKER AND INTERIOR STALLS

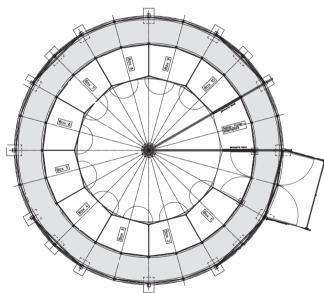


Round Stable

The inner area remains open if the horse walker is ceiling mounted or where the drive is attached to the walking surface framework.

This open area can be used for lunging or alternately be equipped with stalls. The inner fence of the horse walker thus doubles as the back wall of the stalls. The side and front walls of the stalls can be designed as KRAFT stalls or Designer stalls. These stalls can be equipped with various options such as movable front and side walls, powder coating and feed hatches.

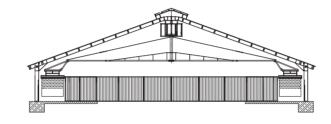
Layout



The interior can be customized with stalls, for storage or as a grooming area.



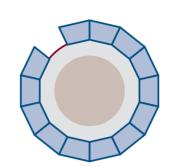
Cross section



Round Stable with interior Stalls Shown here with a Ceiling-Mounted Horse Walker



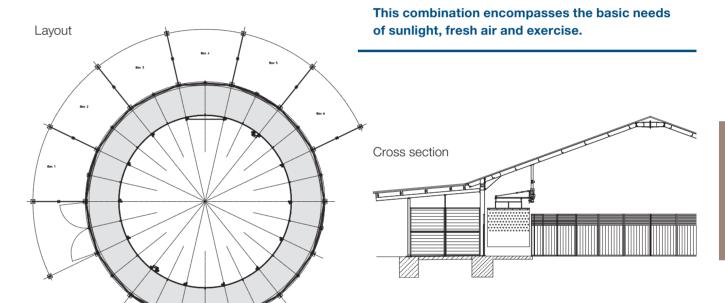
- ☑ A great environment for stables
- Saves commuting and costs

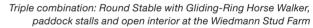


Triple use results from the combination of horse walker, stalls and storage space.

The attached stalls can be designed as paddock stalls or closed stalls. Wash bay or tack room can be integrated.

The open interior can be used for storage or lunging.







Ring-Gliding Horse Walker

ROUND, WITH PARTIAL OR COMPLETE ROOF







12-32m (40'-105')



4-15

Wheels are attached to the inner fence. Hanging/rotating gates are mounted to a double-ring that glides on the wheels. The double-ring provides stability and reduces noise. One can choose between a partial or complete roof.

Ideal for farms that need a quiet horse walker that also offers an inner space that can be used. It is a lower cost alternative to the round Rail-Gliding Horse Walker.

ADVANTAGES

- space saving
- open inner area
- can be used during all types of weather
- easy operation
- sturdy construction
- high safety standards
- low maintenance and noise

WITH PARTIAL ROOF:

- walking surface remains dry
- protects horses from weather
- inner area is open and can be used as a lunging ring or for storage

WITH COMPLETE ROOF:

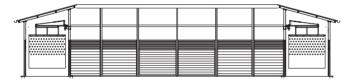
- covered lunging ring and horse walker all in one
- entire area and walking surface remain dry

Motor and Drive

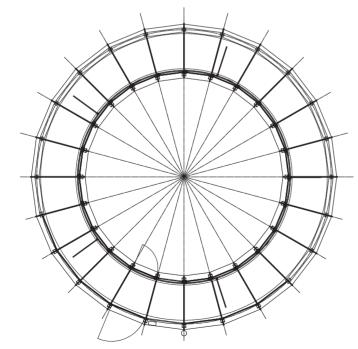


Quality that makes a difference: The double-ring system from KRAFT – sturdier and quieter!

Front view



Layout



The area over the interior as well as the walking area is open.



"One of the criteria in deciding on what horse walker to install was the limited space on our farm. The other was that we definitely did not want to give up the inner area, which can be used for training and breaking in young horses. Ring-Gliding Horse Walker from KRAFT was exactly what we needed."

Alexander and Heidi Borst

Breeders, Jagstzell





Ring-Gliding system with wheels



Stable guidance for the rotating gates



Version with a partial roof



"The Ring-Gliding Horse Walker has no overhead motors in or above the walking surface and provides free space in the lunging area. It is exactly the right thing for our stallions and sport horses. For us, it is an important addition to daily training and truly worth its weight in GOLD."

Melanie Becks

Owner of top sire and world champion, Damon Hill



Kraft ...keeps your horses fit!





Rail-Gliding Horse Walker

Can be designed using most dimensions



Custom sizes for example: 12×24m/10×30m $(39' \times 79'/33' \times 99')$



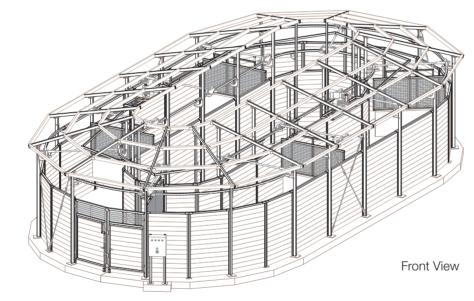
This design allows us to custom manufacture a horse walker with limitless dimensions. The size in the diagram for example is 8 × 16m and for 5 horses.

Limitless

The largest Rail-Gliding Horse Walker in the world is located at the Spanish **Riding School. It is 23 × 40m** (75' × 131') and designed for 20 horses.

ADVANTAGES

- No one-sided strain on joints
- The combination of curves as well as straightaway sections mimics the natural movement of horses (the same applies to riding)
- Tried and proven concept
- Two tracks contribute to stability and smooth operation
- Shape and size can be increased as needed
- It can be constructed around other objects
- Optimal use of available space
- The horse walker can be covered completely allowing the centre area to be used as storage or for riding
- Can be installed in existing buildings which saves concrete work as well as roofing installation
- Easy operation
- Sturdy construction
- High safety standards
- Low maintenance and noise levels





'We looked at several horse walkers and ascertained that Kraft has the best ones. That is when I came to an agreement with Kraft. This was probably also due to his friendliness."

Ernst Bachinger

Former manager of the Spanish Riding School



An awesome view of the world famous Spanish Riding School in Vienna

This horse walker is especially recommended for those who want a connection as close to the natural movements of horses as possible.

The design allows for a variation of curved as well as straight sections. Various studies about movement in an oval horse walker versus a round walkers have proven that there are positive advantages to alternating straightaways and curves. www.kraft-fuehranlagen.de

The Rail-Gliding Horse Walker enables limitless possibilities as to design and size. If you do not have the space for a round horse walker, then you have the option to design one that fits your space.

In order to improve stability, KRAFT chose to design this horse walker with two tracks (one on each side). This design guarantees smooth and low noise operation. It also allows one to choose from various hanging/rotating gate designs.

The Rail-Gliding Horse Walker has been tried and tested hundreds of times!

KRAFT is the front runner in oval horse walker designs. The first Rail-Gliding Horse Walkers were developed by KRAFT. KRAFT has taken the lead in the development of oval horse walkers.

Rail-Gliding Horse Walker

OVAL, RECTANGULAR, ROUND

Adaptability



France, 17×27m (56'×89'), with retractable gates KRAFT has built over 200 Rail-Gliding Horse Walker around the world!





Magistral, Russia, 10×20 m (33'×66'), self-installation in existing building





"Our horse walker was installed speedily thanks to the good advice from Mr. Kraft at our place. The decision to purchase from the Kraft Company was the right one to make.

Even the horse owners that were skeptical at first now love to use this horse walker."





Rosengarten Riding Facility, Wendt, 10 × 26 m (33' × 85'), 9 horses



"I decided to purchase an oval KRAFT Rail-Gliding Horse Walker.

I believe that it is more advantageous and healthier for horses to be able to walk on straightaway sections as well. The horse walker is a huge labor saver for us, runs great and is in operation from morning until evening.

The Kraft system is well thought out. I can recommend this horse walker with a good conscience."

Gerd Sosath

Sosath Stallion Farm, Lemwerder



Rail-Gliding Horse Walker, $10 \times 20 \, \text{m}$ (33' \times 66'), fits harmoniously into the equestrian facility



Louise Cornwell, Manager of Longholes Stud with our colleague, Nico Tige



Markus Ehning with Uwe Kraft



The double suspension permits the use of retractable gates.



Double track to improve safety and stability

Rail-Gliding Horse Walker

OVAL, RECTANGULAR, ROUND

Adaptability

for farms with various requirements and needs.





Hohenzollern Sport Riding Center, 10 × 24 m (33' × 79') with retractable hanging gates

Feldkirch, Upper Austria, 15 × 30 m (49' × 98') with complete roof





"They are men, who understand their trade and are ready to work."

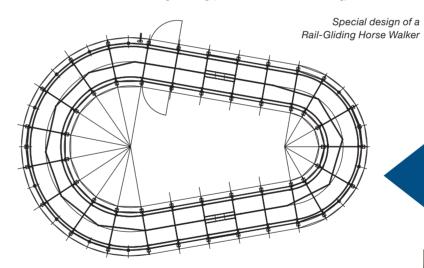
Vanessa Volkmann Sainerhof, Ötzingen, RLP



Kehrer, Heiningen, 10×20m (33'×66'), 6 horses



Custom installation in an existing building (Berl Farm near Lars Nieberg)



The Rail-Gliding technology makes almost everything possible. It can be converted to fit almost any shape of room.



Nürtingen, Baden-Württemberg

Schaal Riding Stables,

Dirk Schaal

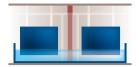


Rail-Gliding Horse Walker combined with a machine shop, RZV Plettenberg in the Sauerland



This technology can alternatively be used for round designs.

The Power Pack





Standard for example: $8 \times 16 \, m$ (26' × 52')**/10 × 20 m** (33' × 66') **Round Ø 15 m** (49')



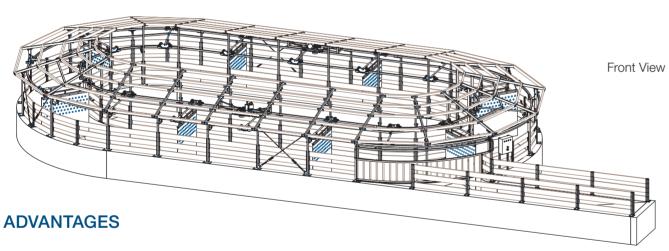
The absolute leader! Innovative. Unique. And only at KRAFT!

Water Horse Walkers are used in places where rehabilitation, therapy and training are priorities. The healing properties of water have been utilized by veterinarians as well as in human medicine for hundreds of years. Water invigorates body and soul, heals, provides therapy and relaxes.

The KRAFT Water Horse Walker is a walking pool. Horses do not swim they walk through water and are in contact with the ground. Horses are free to move about which enables stress free exercise.

They can find their own rhythm and freely choose their posture. Muscles are relaxed and stress-free.

Custom sizes upon request



- Ample room in the basin
- Encourages natural posture
- Large entry
- Variable water height from 20 to 100 cm (8" to 39")
- Can be equipped for chlorine, salt and ozone
- Various filtration options
- Slip resistant floor
- Specialized equipment such as an excrement bag, cleaning broom,
- Designs with a Rail-Gliding Horse Walker or a Ground-Standing Horse Walker







Wide and slip resistant entry ramp



"There are many horse farms in our area and I wanted something special that would make my farm stand out. When I saw the Water Horse Walker at the Equitana, I

Herrmann Hackenesch Hiltrup Horse Boarding Farm

knew that this was it."



Rail-Gliding and Water Horse Walker combination



Health and performance must be sensibly balanced.

Strength and condition are often emphasized while sinews, ligaments, bones and cartilage are neglected.

Water therapy creates a healthy balance.

The Power Pack



THE BENEFITS OF WATER

Kraft brings the benefits of water to your farm!

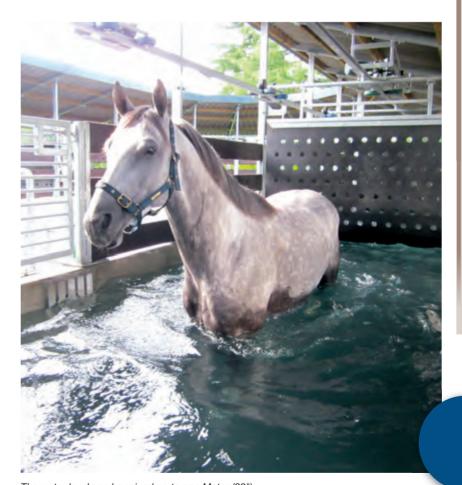
- Prevention of injuries
- Healing properties
- Strengthening of heart and circulation
- Speeds up healing of back and joint problems
- Effective treatment for leg and hoof injuries
- Promotes hoof growth
- Gentle mobilisation
- Strengthening of muscles
- Increases condition and endurance
- Fitness
- Supplements conventional sport horse training
- Stress-free exercise

As with all training equipment, we recommend that you consult your trusted veterinarian and use good judgment when using a Water Horse Walker.





Horse clinics take advantage of water therapy.



The water level can be raised up to one Meter (39").



"We are extremely pleased with our Kraft Water Walker, and it is in twice daily use as an integral part of our training regime. All of our horses use it from yearlings, horses being broken in, horses in pre-training, as well as full race training. It is invaluable to us as an aide for general conditioning and post race recovery, as well as for any horse requiring rehabilitation from muscular and tendon issues. In addition, the horses really seem to enjoy using it, and are much happier to turn left towards the water walker rather than right for the regular walker and the treadmill!"

Brendan & Jo Lindsay Lindsay Racing, Karaka, New Zealand

The Water Horse Walker available with different **FILTER SYSTEMS**. More information is available at **www.kraft-fuehranlagen.de**

K ALLROUNDER

The Individual

Width: 1.5 m (5'), Width of belt: 1 m (39") **Length:** 3.95 m (13')

6m (20') including on and off ramp Side wall: 2m high (6.5')

Height of tread belt: 0.6 m (2')

(in the down position)



ADVANTAGES

- Requires little space to operate
- Can be adapted to the needs of the horse
- Duration, speed and incline can be adjusted
- Precise movement control
- Therapy and rehabilitation
- Adjustable according to type of horse and size
- High safety standards
- Low maintenance and noise levels
- Drum motor drive
- Years of experience and know-how in horse training equipment

TECHNICAL SPECS

- Drive: 4 KW, 380 volts
- Hydraulic: 2.2 KW, 380 volts
- Weight: approximately 1.6 t
- Power supply: 5 x 16 amps

"A horse treadmill that offers everything it should have! That is what convinced us!"

Claude Kandel

Strassen, Luxemburg

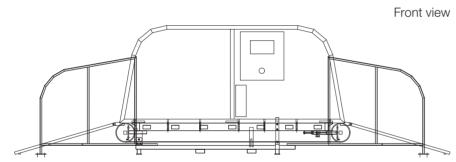
Horses need exercise and this is what we have been concentrating on for many years by specializing in horse walkers.

A horse walker is not always feasible due to space limitations or other reasons.

For this reason we have expanded our product line to include a treadmill. Our horse treadmill offers exercise in a small space and is the ideal for enhancing horse training methods.

The difference to common treadmills:

The **ONE METER WIDTH** allows the horse to stand freely without feeling confined. It can correct its balance without having to touch the walls.





Happy with their decision - the Kandel family with their treadmill





"We have very limited space on our farm. This was why a treadmill was the perfect solution."

Maria Siegle

Tonmühle, Ditzingen, **Trainer of Queen Leyla** which was bred by the Kraft family.





The Oldenburg association in Vechta trains its horses with the K Allrounder.



THE WHOLE PACKAGE WITHOUT ADDITIONAL COSTS:

- Up to 12% incline
- Up to 13 km/h (8 mph)
- Easy operation and programmable
- Various safety stops including an adjustable light sensor and emergency stop
- Ramps provide easy access, are wide and slip-resistant
- Damage resistant side walls for treadmill and ramps
- Large window for observing your horse



Fences

Ground-Standing, Ring-Gliding and Rail-Gliding Horse Walkers

The inner and outer fences are important for the function as well as the safety of a horse walker. We focus on the perfect combination of safety and the wellbeing of your horses. For this reason we offer the following fence types.

Legal specifications stipulate a 2 m (6.5') height.

Fences

Hanging/Rotating Gates Control Panels Irrigation System Roofina Gates

Covered Entries

Foundations

Wind and Weather Protection

Floor Covering



- Vertical or horizontal spruce, 40 mm (1.5"), planed, tongue and grove
- Solid up to 2 m (6.5') with steel bite guard



- Vertical hardwood, 40 mm (1.5"), planed, tongue and grove
- Solid up to 2 m (6.5') with steel bite guard



- Horizontal or vertical spruce, 40 mm (1.5"), planed, tongue and grove
- Solid up to 1.5 m (5')
- Framed galvanized top from 1.5 m to 2 m (5'-6.5')



- Vertical hardwood, 40 mm (1.5"), planed, tongue and grove
- Solid up to 1.5 m (5')
- Framed galvanized top from 1.5 m to 2m (5'-6.5')

Planks also available in other materials.

Fences can be adapted to local building materials such as natural stone, brick or timber of various types.

Fences

Ceiling-Mounted and Ring-Gliding Horse Walkers, **Lunging Pens**

The standard design of a KRAFT Ceiling-Mounted Horse Walker with lunging ring is a 12-sided steel structure. The fence is a round 24-sided design.

Fences

Hanging/Rotating Gates Control Panels Irrigation System

Roofing

Gates

Covered Entries

Foundations

Wind and Weather Protection

Floor Covering



- Vertical or horizontal spruce, 40 mm (1.5"), planed, tongue and grove
- Solid up to 2 m (6.5') with steel bite guard and additional posts for 24-sided fence



- Horizontal or vertical spruce, 40 mm (1.5"), planed, tongue and grove
- Solid up to 1.5 m (5')
- Framed galvanized top from 1.5 m to 2 m (5' 6.5') and additional posts for 24-sided fence



- Vertical hardwood, 40 mm (1.5"), planed, tongue and grove
- Solid up to 2 m (6.5') with steel bite guard and additional posts for 24-sided fence



- Vertical hardwood, 40 mm (1.5"), planed, tongue and grove
- Solid up to 1.5 m (5')
- Framed galvanized top from 1.5 m to 2m (5'-6.5') and additional posts for 24-sided fence

Inner fences are as Type F or G.

Hanging/Rotating Gates

The purpose of the hanging/rotating gates is to create partitions so that multiple horses can safely train at the same time and independent of each other.

Hanging/rotating gates motivate horses to walk, provide direction as well as speed. They are designed with the utmost safety standards and offer horses a sufficient range of motion. The hanging/rotating gates are hung at a height of 2.3 m (7.5') and are 2.2 m (7') wide. KRAFT recommends a minimum distance of 7 m (23') between the gates. The number of partitions depends on the size of the horse walker.

Hanging/Rotating Gates

langing/Rotating Gate

Control Panels
Irrigation System

Roofina

Gates

Fences

Covered Entries

Foundations

Wind and Weather Protection

Floor Covering

Round horse walker example:

Outer diameter 15 m (49') = 6 horsesCircumference $47 \text{ m} (154') = 6 \times 7.8 \text{ m} (25.5') \text{ partitions}$

Oval horse walker example:

Outer dimensions $10 \times 20 \text{ m} (33' \times 66') = 6 \text{ horses}$ Circumference $51 \text{ m} (167') = 6 \times 8.5 \text{m} (28') \text{ partitions}$





- Galvanized mesh
- Continuous rubber 800 mm (2.5') long
- Safety features



Directional guidance for a safe training



- Weight 40 kg
- Perforated rubber mat 1800 mm (6') high
- Durable elastic material
- Safety features



Retractable gates simplify and facilitate cleaning in the horse walker.



- Weight 70 kg

- Patented retractable gate
- Walking surface can easily be maintained
- Perforated rubber mat
- Durable elastic material
- Safety features

Advantages of Type C and D:

- Highest safety
- Flexible material that gives in the event of panic
- Minimal risk of injury

Control Panels

KRAFT Horse Walkers are equipped with a modern control panel. Electric components guide all functions.

KRAFT offers various options depending on customer needs. One version is the Standard Control Panel with three different designs and another is a Programmable Control Panel. A detailed operation manual is included with each purchase.

Fences

Hanging/Rotating Gates

Control Panels

Irrigation System

Roofing

Gates

Covered Entries

Foundations

Wind and Weather Protection

Floor Covering

Standard Control Panel

- On/Off
- Direction and duration are adjustable
- Automatic change of direction
- Gradual speed adjustment

Type A: With safety features

Type C: With safety features and automatic left/right adjustment

as well as directional setting

Type E: With safety features and automatic left/right adjustment, Directional setting and

walk/trot program

Programmable Control Panel

- Programmable direction
- Programmable duration
- Programmable speed

Type I: Design up to 5 different programs using a touchpad

Power supply:

- 220 volts/16 amps
- Rail-Gliding Horse Walkers require 400 volts/ 16 amps
- Frequency conversion capability



Example of a Standard Control Panel



Example of a Programmable Control Panel

Irrigation System

A KRAFT irrigation system is recommended if the footing materials are organic in nature.

Dust is unpleasant for both rider and horse and can lead to health problems. Footing materials should be consistently moist in order to ensure an ideal consistency for training horses.

All irrigation systems are especially designed for KRAFT Horse Walkers.

Fences

Hanging/Rotating Gates
Control Panels

Irrigation System

Roofing

Gates

Covered Entries

Foundations

Wind and Weather Protection

Floor Covering



Irrigation Type A

Irrigation Type B



Irrigation Type D

KRAFT pipe sprinkle systems:

Type A

Walk surface

The irrigation sprinkler is mounted to one hanging/rotating gate.

Type B

Walking surface and lunging ring

Water lines divide in the center. One side irrigates the walking surface with one sprinkler, the other side irrigates the lunging ring with 2 to 3 sprinklers.

Type C

Irrigation of the lunging surface from the ceiling

A 360 degree sprinkler is mounted to the ceiling with a range of up to 9 m (30').

Type D

Oval Horse Walker

The outer fence is equipped with steel or PVC pipes. Sprinklers are attached every 2–3m (6.5' to 10') and irrigate the walking surface.

Characteristics:

The KRAFT irrigation system is long lasting and easy to use.

They were developed especially for KRAFT Horse Walkers and KRAFT covered lunging pens.

Technical Data:

3/4" water supply

Type A and B require approximately 3 bar water pressure.

Type C and D require 4.5 bar.

A freeze proof water faucet must be provided near the entrance of the horse walker or lunging pen by the client.

Water lines must be drained in the winter.

Roofing

KRAFT Horse can have a **partial roof** (walking surface only) or a **complete roof** (walking surface and lunging pen) in order to protect rider and horse:

Ground-Standing Horse Walker \rightarrow partial and complete Ceiling-Mounted Horse Walker \rightarrow complete

Oval Horse Walker

→ partial and complete

Your selection depends on your needs or building codes.

Fences

Hanging/Rotating Gates

Control Panels

Irrigation System

Roofing

Gates

Covered Entries

Foundations

Wind and Weather Protection

Floor Covering

KRAFT offers 5 different roof options:



Asphalt shingles with underlayment and edge trim



Metal



Fibre cement corrugated panels



framework)



All roofing materials are suitable for a snow load up to 3.5 KN/qm.

They can be delivered in various colours. (RAL colors according to manufacturer)

Gates

KRAFT offers a variety of gates for entering the walking surface and lunging rings.

Type A: Single panel gate Type B: Double panel gate Type C: Sliding gate

All gates are made from hot dipped galvanized steel with safety closures. The frame is filled with the same materials as the accompanying fence such as spruce or hardwood.

Fences Hanging/Rotating Gates Control Panels Irrigation System Roofina

Gates

Covered Entries Foundations Wind and Weather Protection Floor Covering



Type A

- For Partial Roof or Ground-Standing Horse Walkers
- Single panel gate with wood to match fence
- Up to 1.5 m (5') wood
- From 1.5m to 2m (5'-6.5') welded wire grid or tubing
- Approximate width = 2.5 m (8')
- 10 cm (4") high threshold



Type B

- For covered lunging pen with drivable inner area
- Double panel gate with wood to match fence
- Up to 1.5 m (5') wood
- From 1.5 m to 2 m (5'-6.5') welded wire grid or tubing
- 4m to 6m (13' to 20') wide depending on overall size
- 10 cm (4") high threshold



Type C

- Sliding gate with wood to match fence
- Up to 1.5 m (5') wood
- From 1.5 m to 2 m (5'-6.5') welded wire grid or tubing
- 10 cm (4") high threshold

All types include: gate closure with safety stop (horse walker stops when gate is opened)

Covered Entries

KRAFT entry roofs have many benefits:

- Protection from rain and wind
- Cover while equipping horses
- Dry storage for horse blankets, halters, tack, etc.
- Ideal observation station

KRAFT covered entry roofs are designed to be integrated into the main roof. Roofing materials and fences match those of the main building.

Fences Hanging/Rotating Gates Control Panels Irrigation System Roofina Gates

Covered Entries

Foundations Wind and Weather Protection Floor Covering

Style, colour and form are identical and combine to create an aesthetically beautiful structure.





Type A

Flat Roof

Width: Approximately 2.5 m (8')

for horse walkers with a partial roof

Approximately 5.5 m (18')

for horse walkers with a complete roof

Depth: 3m (10')

- Sturdy steel construction
- Low cost design
- Roof is independent of the main roof



Type B

Gabled Roof

Width: Approximately 2.5 m (8')

for horse walkers with a partial roof

Approximately 5.5 m (18')

for horse walkers with a complete roof

Depth: 3m (10')

- Sturdy steel construction
- Beautifully integrated design
- Connected to the main roof by tying into the rafters

Foundations

Foundations are crucial and essential components of any structure!

Foundations are typically provided by the client and according to KRAFT blueprints. Clients are responsible for the accuracy of measurements.

KRAFT will provide grading and concrete services upon request. Detailed blueprints are available for all types and sizes of KRAFT Horse Walkers.

Fences

Hanging/Rotating Gates

Control Panels

Irrigation System
Roofing

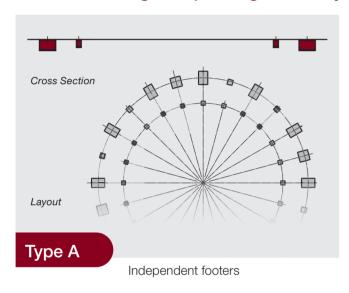
Gates

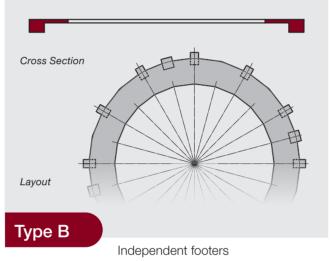
Covered Entries

Foundations

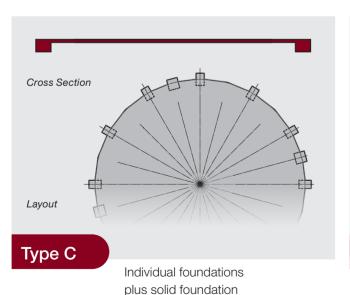
Wind and Weather Protection Floor Covering

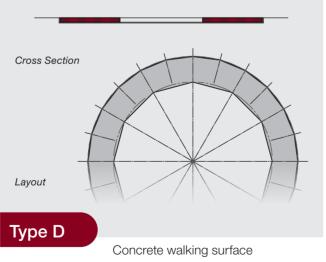
KRAFT provides the following variations of concrete foundation designs depending on the style of horse walker:





and concrete walking surface





General practice is that our clients do the grading work and cover the building site with gravel up to an area which is 2m (6.5') larger than the actual size.

Wind and Weather Protection

We offer wind screens and double-walled wind shields in order to protect the walking surface from wind and weather.

We exclusively use high strength materials.

Fences

Hanging/Rotating Gates

Control Panels

Irrigation System

Roofing

Gates

Covered Entries

Foundations

Wind and Weather Protection

Floor Covering

Wind Screen

We can add a wind screen to all types of rooves and customize it to fit your roof and fence.

The wind screen is installed from 10 cm (4") below the top of the wood fence on up to the roof.

A tent rail is fastened to the frame and the entire screen is stretched horizontally around the horse walker.

- Pre-assembled
- Available in various colors
- UV resistant
- Designed to fit our horse walkers!

Advantages: Wind screens are pre-fabricated with reinforced seams.



Double-Walled Wind Shields

Wind shields offer additional protection on the inside of the walking surface. They are made of 20 mm (3/4") thick double-walled panels.

We offer two designs:

Ground-Standing Horse Walker with partial roof:

The double-walled panels are installed on the upper edge of the inner roof and at a 90 degree angle.

- Transparent
- Wind and weather resistant



Rail-Gliding Horse Walker with partial roof:

The double-walled panels are installed vertically on the fence columns.

- Transparent
- Wind and weather resistant



We recommend a rubber floor installed on a concrete slab. Not all rubber is the same though. It must have the proper blend in order to ensure surefootedness as well as being slip resistant. We offer a rubber floor that offers both.

Fences

Hanging/Rotating Gates

Control Panels

Irrigation System

Roofing

Gates

Covered Entries

Foundations

Wind and Weather Protection

Floor Covering

Rubber Floor

Advantages

- Level walking surface
- Surefootedness even when wet
- Prevents breaking
- Easy clean-up of muck
- Mechanical sweeper can be used in conjunction with the retractable gates
- Custom puzzle design
- Cut to fit, fence to fence if desired
- Simple installation
- Top quality
- Durable



Combination of rubber floor and retractable gates make mechanical cleaning possible.



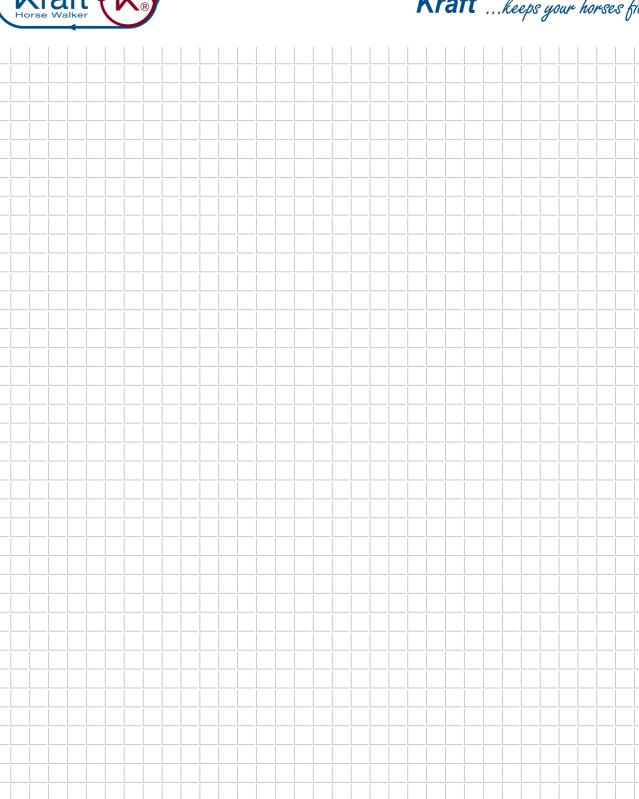
high quality rubber covering













Ceiling-Mounted Horse Walker, Hampshire Equine Clinic, Great Britain



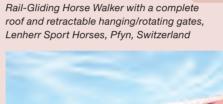




Ceiling-Mounted Horse Walker, Deeridge South, USA



Rail-Gliding Horse Walker, Isabell Stein, Aalvik, Spain



Ceiling-Mounted Horse Walker,

Glock Performance Center, Treffen, Austria



Rail-Gliding Horse Walker, IASK Istanbul, Turkey



Rail-Gliding Horse Walker, round, near Seoul, South Korea



Rail-Gliding Horse Walker, Madame Head, Deauville, France





Ceiling-Mounted Horse Walker with lunging ring, Doha, Qatar

Health
Exercise
_ Wellbeing

60



Ground-Standing Horse Walker with partial roof, Baudour, Belgium Ground-Standing Horse Walker with partial roof, Riyadh, Saudi Arabia



Rail-Gliding Horse Walker, Igor Pletnev,

Ceiling-Mounted Horse Walker, Garzoni, Switzerland



Qualified



Ceiling-Mounted Horse Walker, Es Fangar, Mallorca



Ring-Gliding Horse Walker, Balieos, South Korea



Ceiling-Mounted Horse Walker, Mendez, Mexico



Innovative



Ceiling-Mounted Horse Walker, Double H Farm, Wellington, Florida USA

Kraft ... keeps your horses fit! _



Ground-Standing Horse Walker with fence in Abu Dhabi



Wiedmann stud farm, Ring-Gliding Horse Walker with paddock stalls in Möttingen, Germany

Rail-Gliding Horse Walker with complete roof, Volkmann, Sainerhof, Ötzingen, Germany





Ceiling-Mounted Horse Walker, Artemis Farm, Florida USA

Service Oriented

This we stand by ...





We stand by our service to you from day one. Your wishes and ideas are converted to reality. Planning, production and final installation are in our good hands.

Our service does not end after the sale. Rather, it is the beginning of a long term relationship.

Service is our number one priority.

OUR STANDARDS ARE YOUR PEACE OF MIND. WE GIVE OUR ALL FOR THIS.

"Excellent timing! Reliable and punctual. Whoever has dealt with construction knows how important that is. Everything ran efficiently."

Frank Bangert

Staffelde Trakehner Stud Farm, Brandenburg





"We have found the Kraft Water Walker to be our most valuable tool in repairing injured horse's limbs. The sense of wellbeing and fun they experience adds greatly to the healing process and physical conditioning."

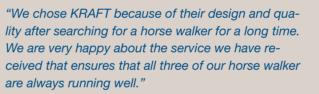
New Hampshire Equine Clinic

Shane Fouhy

Veterinarian,



2012 Olympic rider & owner of



Ronald Zabala-Goetschel

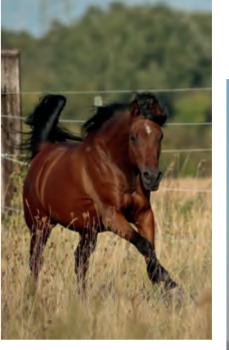
Wiseguys' Shangri-La

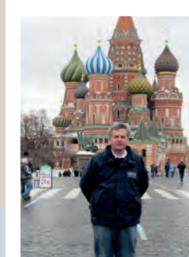


Riding and Breeding Association, North Rhine Westphalia

ment, hay or straw."

"Horses can enjoy fresh air in By the way: Uwe believes that the sunny Sauerland (where Shane is one of the top veteriother go on vacation) thanks to nary surgeons in the world. He the Rail-Gliding Horse Walker cares for champions around the with a complete roof. The large world such as for Lindsay Racing inner area of the horse walker and the Wiseguy Farm which has has been ideal for storing equipa KRAFT Ceiling-Mounted Horse Walker with lunging ring.







"Our horse walker runs between 6 and 7 hours a day. Along with very little maintenance, the horse walker runs impeccably and without a glitch. I would purchase a horse walker from the KRAFT Company again and without hesitation."

Hartmut Erny

Mannheim, RLP







Riedwasen 10 Telephone +49 (0) 7959 702 D-74568 Frankenhardt-Honhardt Fax +49 (0) 7959 2594

Germany Email info@kraft-fuehranlagen.de

www.kraft-fuehranlagen.de