

Horse Stalls
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# Horses love exercising and need a place to rest.



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# Kraft ...keeps your horses fit!

Everything revolves around horses for us. Everything we do is focused on their well-being and care. Horses love exercising <u>and</u> need a place to rest. We bring both together. We have been experts in equestrian exercise worldwide for decades. Customers often asked us about horse stalls and associated stable equipment. With the addition of our top-quality range of horse stalls, we will offer "one stop shopping" where it is desired. The larger product range enables the implementation of larger overall projects.

Exercise and rest are now combined. Look at our stalls in this catalog.

From the simple horse stall to the finished barn with gates and windows. Our product range includes everything needed for stables, including outdoor stalls and paddocks. Smart and sophisticated solutions made with high quality workmanship - we design stalls with the same passion that drives us with our exercise equipment.

For more than 20 years, more than 1500 customers from all over the world have placed their trust in us.

Our family-run company's projects all revolve around the horse. A very high standard of quality and safety guides our metal fabrication company. We have a powerful team that is available from the initial request to planning, implementation and the completion of your project. We follow through at every stage of your project, large or small, and are always available. This also applies to the future.

Trust in us and talk to us about your wishes and ideas. Our focus is your horses' satisfaction!

Que huch Frank Make

Uwe and Frank Kraft, Company owners

**STANDARD** 

Standard

# **KRAFT Horse Stalls**

PROFESSIONAL

Professional

Height: 2,200 mm

Steel spindles:

Ø 22 mm, gap: 60 mm



Frame Profile:

C-Profile

Wood height: 1,240 mm

A horse stall with an excellent price-performance ratio for everyday needs. Standard front walls with sliding doors, dividing walls and, if required, rear walls. It is easy to plan and design stable stalls quickly and easily.

All doors can be opened from inside and outside. A hinged opening can be installed into the door as an option.

The KRAFT cleaning system can be combined with the Standard stalls to ease the work load.





Standard stall front with sliding door including window.

Uncomplicated and solid!

Standard stall front between masonry walls.



Height: 2.300 mm

Steel spindles:

Ø 28 mm, gap: 53 mm



Frame profile:

double-walled C-profile

Wood height: 1,285 mm



The track spans the entire width of the stall with the Professional horse stall.

→ See table on page 24 for details.

The quality difference lies in the detail and what's hidden inside - profile, profile strength, dimensions.



Individual sizes and dimensions on request.

This horse stall offers a high level of safety, stability and durability. With extra strong planks, embedded in a double-walled frame profile and a height of 2.30 m, this horse stall is reinforced in every detail. The steel tube spindles are completely embedded in the frame and the gap between the steel spindles is reduced.

The easy operation of the sliding door is due to double pairs of casters above and additional guide-casters below. Various extras such as vents between the planks, ornamental posts with a special surface, various cover caps, rings, etc. are available.

The KRAFT cleaning system can also be included.

Strong, durable and safe!



Hot-dip galvanization optimally protects against corrosion.

All KRAFT products are completely submerged at about 450 ° C and completely coated inside and out.

NEN-EN-ISO 1461

All powder-coated stalls are first hot-dip galvanized.

# Feeding panels

**TECHNICAL DETAILS** 

# ... safe feeding with lots of space for your horses

#### **FRONT WALLS**

- With sliding door
- Sliding door with integrated window
- Casters with ball bearings glide in a solid closed track
- Spring loaded lock
- Sturdy construction: welded sealed
- All steel parts are hot-dip galvanized
- Also available with a hinged door

PARTITION AND REAR WALLS

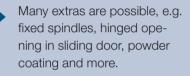
Usually partition walls are used to complete a stall, but sometimes a rear wall is needed:

- Boards below framed spindles (optional screen in the feed area)
- Boards below and above (optional spindle window grid)
- All steel parts hot-dip galvanized

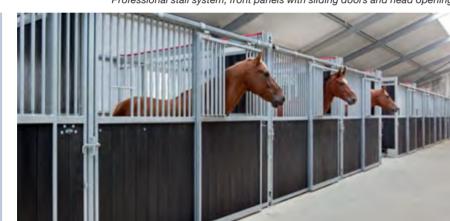


Partition walls, boards below and above with spindle window grid

Professional stall system, front panels with sliding doors and head opening



Sometimes custom work is necessary, and it is easier to fit the stall into a building rather than vice versa. We are happy to discuss individual solutions with you.



→ See table on page 24 for technical details.

Professional front walls between masonry walls, with sliding door and head opening

#### **BOARDS:**

#### Govaplast solid plastic

- Tongue and groove
- Brown or black (other colors on request)
- Shockproof and safe

#### Okan hardwood

- Tongue and groove, beveled edges
- Robust, optically beautiful and natural material
- Pre-dried

#### Bamboo

- Tongue and groove, beveled edges
- Strong, resistant to kicks, especially durable
- Oiled

S1 + P1: 28 mm thick | S2 + P2: 38 mm thick

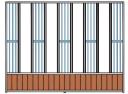
#### **OPEN**

- From the floor to 500 mm height with boards
- Steel spindles above with about 300 mm gap
- Steel is hot-dip galvanized



## HALF CLOSED

- Like open panel, but every second opening is closed with steel spindles or boards



Feeding panels ease fee-

ding and save time.

→ See table on page 24 for technical details.

### **OPTIONAL**

### Front wall panel with sliding or hinged door

- As normal stall door (up to 1,240 mm / 1,285 mm boards, spindles above)
- As feeding panel design (up to 500 mm boards, open spindles or half closed above)





Feeding panels of an open stable simplify feeding and provide the horses with fresh air and welcome distractions

#### Open feeding panel



Feeding panel with raised rail and telescopic partition walls



# Cleaning System

**FRONT WALLS** 

time-saving

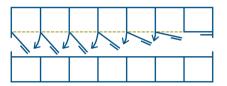
# Cleaning System

**PARTITION WALLS** 

saves your strength

A sophisticated system has been developed to match the Standard and Professional stalls.

### One-piece hinged front wall (sliding door)

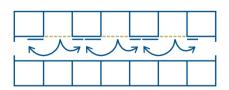


The front wall with sliding door can be opened. The complete wall opens almost 180 degrees into the aisle – the stall is then machine-accessible.





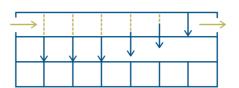
# Two-piece hinged front wall (hinged door)



This system is used for front walls with hinged doors. In addition to the hinged door, the fixed part of the front wall can be rotated. Both parts open 180 degrees, so that this stall is easily accessible.



### **Extendible partitions**

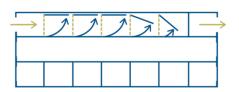






The extracted partition wall is pulled into the stable aisle. This creates a stall that can be used during muck removal. Whole rows can be cleaned with mechanical equipment.

## **Hinged partitions**



The partition wall is rotated 90 degrees to the rear wall. The stalls can be enlarged for other uses such as for foaling or raising foals in addition to allowing mechanical muck removal of whole rows.



rolling wave

# se of a kind! SANDBERG



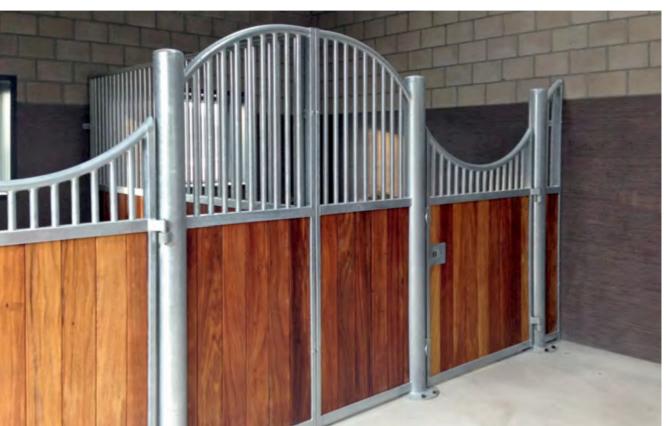


In keeping with traditional stables of a bygone era, the KRAFT Designer Horse Stalls are furnished with noble ornamental posts, beautiful door fittings and decorative elements that fit today's spirit. True eye candy.

High-quality material and excellent workmanship leave a lasting impression. Different models can be combined by request. Labor reducing cleaning systems can be used here as well. KRAFT Designer Horse Stalls are manufactured upon order and are available in all RAL colors.

**KRAFT Designer Horse Stalls are available in high or low versions.** The walls can be erected in a straight line or in a so-called V-line. Two panels are installed diagonally at an angle. The shape is determined by the space available.

(For dimensions and sketches see cover, page 23)



SANDBERG captivates with its wave



**KRAFT Designer Horse Stalls · HOHENLOHE SERIES** 

The wavy lines of SANDBERG model give the horse stall a lively and light look. The low version of the SANDBERG model creates an open feel when stalls are joined, and one walks along the stable aisles.

The noble workmanship with its round door posts combined with elaborate practical details nicely fit into a modern horse stable.

SANDBERG, in the high version, creates an arch at the stall door.



RIEDWASEN integrated into a wooden girder construction

Dutch doors



Horse heads or round end caps on round door posts and vaulted arches create a classic and elegant appea-

classic

RIEDWASEN is inspired by the historic stalls of days gone by. It can be combined well with brick masonry walls. The stall door can be equipped with a V-cutout upon request. Divided stall doors (Dutch doors) allow the top to be opened fully.





Individual accents create a unique charm

Different applications of RIEDWASEN





The walls can be erected in a straight line or in the so-called V-line. Here, the two panels are installed diagonally at an angle which results in a useable

Stall door with two-part window



Like no other designer stall, our PARADISE horse stall impresses with its versatility and variability.

Attractive for the eye are the horizontal trim ends with steel spindles or boards. With the high version of PARADISE, the upper part of the stall door can be made with a twopart grid that can be opened like a window. The horses can easily observe the happenings in the stable aisles and are relaxed.



PARADISE low version offers horses sufficient social contact

# **EICHELGARTEN**

# modern

# **SCHIMMELHOF**

# straight lines

The designer horse stall EICHELGARTEN looks modern and simple. The front is divided into three parts in the low version. The straight door in the middle with slightly curved panels on the sides.

An arch is above the door in the high version. The round door posts stand out. There are many design possibilities in the V-style setup.





The top of the door can be opened to offer more social contact

EICHELGARTEN in the high version



SCHIMMELHOF is characterized by a simple and straightforward design.

Characteristic are the heavy square door posts and a V-like cutout in the front wall with the low version. The partition walls can be also be designed with V-cutout. All door fittings are made of stainless steel.

Social contact is increased thanks to the V-cutout in the partition walls

SCHIMMELHOF – enlarging the stall is no problem – every other wall can be opened.



# Windows and doors for stables

#### INTRODUCTION AND TYPES OF CONSTRUCTION

stable windows and doors are a valuable investment for your barn. KRAFT supplies carefully crafted windows, hatches, doors and gates for existing as well as new horse harmonize with the behavior of horses. We supply hinged stables.

### Designed for a long life with horse-friendly aspects, KRAFT Doors and windows shape the overall design of the exterior and must work flawlessly for many years.

The construction requires expertise and knowledge to or sliding components also custom made upon request.



Exterior windows and doors	Exterior Window Standard	Exterior Door Standard	Exterior Window Professional	Exterior Door Professional
Wall opening in the wall	900×900 mm	2,200 × 1,100 mm	1,000×1,000 mm	2,300×1,200 mm
Wall opening in existing wall	910×910 mm	2,210 × 1,110 mm	1,010 × 1,010 mm	2,310 × 1,210 mm
External dimension (steel frame)	983×994 mm	2,283 × 1,194 mm	1,110 × 1,070 mm	2,410 × 1,270 mm
Clearance opening dimension	844×844 mm	2,168 × 1,044 mm	990×940 mm	2,290 × 1,140 mm
Steel frame with L-profile	110 mm	110 mm	110 mm	110 mm
Material thickness, steel frame	3 mm	3 mm	4 mm	4 mm
Steel frames for installation (also in brick)	Yes	Yes	Yes	Yes
Available with round arch	No	No	Yes	Yes
Water drain	Yes	Yes	Yes, except arched windows	Yes, except arched windows
Hinges	Stainless steel, adjustable	Stainless steel, adjustable	Stainless steel, adjustable	Stainless steel, adjustable
Closure	Bolt lock	Door latch kit	Integrated lock	Integrated lock
Stop plate	No	No	Yes, adjustable	Yes, adjustable
Cylinder lock	No	No	Yes	Yes
Govaplast boards black/brown	Included	Included	Included	Included
Strength of the boards	28 mm	28 mm	28 mm	28 mm
Galvanized steel sheet, 1.5mm thick	No	No	Yes	Yes
Installing the boards	C-profile	C-profile	Individually attached	Individually attached
Glass	Acrylic glass	Acrylic glass	Safety glass	Safety glass
Additional protective frame with steel spindles	Ø 12 mm	Ø 12 mm	Ø 22 mm	Ø 22 mm
Custom designs available	No	No	Yes	Yes
Surfaces of the steel components	Galvanized	Galvanized	Galvanized	Galvanized
Powder coating	Optional	Optional	Optional	Optional

# Windows and doors for stables

#### **EXTERIOR WINDOWS AND STALL ENTRANCE DOORS**



Professional window with wooden planks on the outside and bite guard on the inside



Stable entrance door with arch and matching windows

Stable entrance doors are equipped with a door latch set, a latch lock and a cylinder lock.



Complete door lock set



Adjustable hinges made of stainless steel

### CHARACTERISTICS \_\_\_

- High quality, made of steel, hot-dip galvanized, wood inserts; hot-dip galvanized bite guard on the inside
- Optional safety glass framed with steel spindles
- Adjustable hinges, various locks
- Turn-tilt system available
- Optional arched and diamond designs
- Water drainage channel
- Many options, e.g. magnetic locks on the wall, powder coating according to RAL colors and more.



Turn-tilt system with additional protective steel spindles (galvanized), frame powder-coated, additional rungs as decorative element

Stable front with Standard entrance door and turn-tilt windows that provide sufficient ventilation and light



# Windows and doors for stables

### **DOUBLE DOORS AND STALL DOORS**

**SLIDING DOORS** 

All doors can be delivered rectangular or with an arch. Large double doors are available as vertically split double doors including a stall entrance door.





A beautiful stable front with hinged door as an integrated stable entrance door with diamond-shaped glass inserts

Stall doors with tread and bite guards on the inside and V-grid insert in the upper part



Split Dutch stall doors usually serve as an outlet to the paddock or pasture – they are wide enough for your horse to pass through. They also offer the quality and benefits of an exterior window. Flat locks built into the door can be operated from inside and outside, and a cylinder lock can also be installed in the upper door.



Flat built-in lock



Magnetic catch for top of doors and shutters



Stall doors with turn-tilt system



Stall doors as passage to the paddock







Windows and doors for stables





Sliding door as stall entrance door behind arched masonry, combined with matching windows





Sliding doors between stable and riding hall

Vertically divided double sliding door with cover strip over guide rail

# **Exterior Stables**

WITH SHED OR GABLE ROOF

modular

# **Exterior Stables**

WITH SHED OR GABLE ROOF

... easy to assemble

Rest and good care are very important for your horses. To accomplish this, you need protective accommodations with sufficient light and space.

Our outdoor stables offer just that along with solid construction and variability in width and length. They are also

completely removable. Whether shed or gable roof, for smaller stables or larger units, with different roof coverings – we are flexible. Double rows of stalls are no problem under a gable roof.

### **Shed roof**

- Inexpensive and easy to install
- External walls 2,300 mm high
- Roof overhang approximately 1,250 mm
- Well suited for expansion

### Gable roof 12°

- External walls 2,300 mm high
- Roof overhang with wood paneling approximately 1,140 mm
- approximately 1,585 mm
   High ridge, wide roof structure

External walls 2,300 mm highRoof overhang with wood paneling

- High air circulation for stalls
- Solid and meticulous construction

Gable roof large 25°

- Additional options possible,
   e.g. heavy doors, roof ridge with translucent ventilation panels
- Roofing available in several colors

→ For technical details see table on page 24



Outdoor stable with shed roof – simple yet attractive



Exterior stables with 12° gable roof, interior stalls and aisle

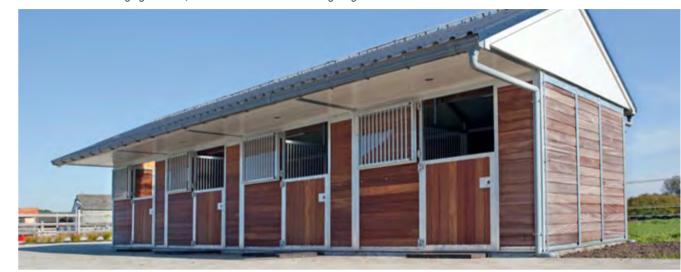


The wood-covered soffit is standard with these beautiful outdoor stables with gable roofs.



THE CHILD ON GRADIE HOOF

Exterior stables with large gable roof, custom colors and recessed lighting in the soffit.





Outdoor stables are available with single rows, double rows back to back as well as double rows with aisle. 21

Stable size and equipment are tailored to your needs. Different materials can be chosen for the roof. Additional options include roof drainage, light ridge, lighting and more.

Light-flooded stable aisle with large sliding gates



"American Barn" - complete stables with a large gable roof and a double row of stalls

# Accessories

### **GROOMING STALL, EXAMINATION STALL, PADDOCK**





#### **GROOMING STALLS**

Caring, cleaning, saddling ... Grooming areas are designed with various hitches and dividing walls. The wet area can be equipped with a swivel arm and hose.

#### **EXAMINATION STALL**

... ensures a safe examination of your horse by the veterinarian. It is adjustable. There are several models to choose from, e.g. for mare with foal (see picture).







#### **PADDOCK**

A paddock provides fresh air, daylight and additional space as an outlet from the stables. They are carefully built to prevent injury.

- Equipped with two or three horizontal round tubes
- Corner post, square 90 × 90 mm or round Ø 133 mm
- Doors and gates with adjustable hinges and latches
- Steel parts are hot-dip galvanized, optionally powder-coated

Paddocks enlarge the stall and provide additional space for exercise.

When planning, consider that the accessories should be sufficient for your stables.

Cleaning and grooming areas as well as washing stations and examination stalls are indispensable.

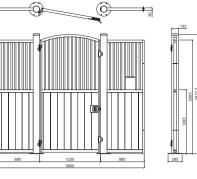


### SANDBERG

Type Professional 1
Hinged door with built-in door opener,
operable from inside and outside;
adjustable stainless-steel hinges

LOW

HIGH





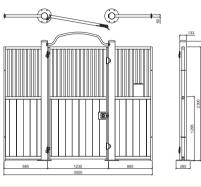


#### **RIEDWASEN**

Type Professional 1
Hinged door with built-in door opener, operable from inside and outside; adjustable stainless-steel hinges

LOW

HIGH





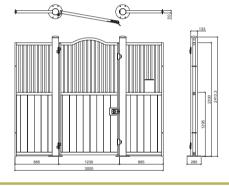


#### **PARADISE**

Type Professional 1
Hinged door with built-in door opener, operable from inside and outside; adjustable stainless-steel hinges

LOW

HIGH





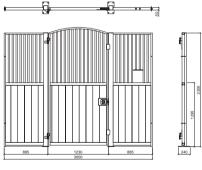


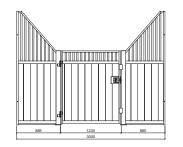
### **EICHELGARTEN**

Type Professional 1
Hinged door with built-in door opener, operable from inside and outside; adjustable stainless-steel hinges

LOW

HIGH



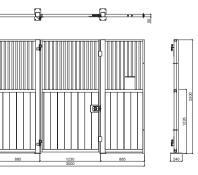


### SCHIMMELHOF

Type Professional 1
Hinged door with built-in door opener, operable from inside and outside; adjustable stainless-steel hinges

LOW

HIGH



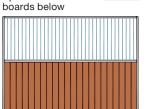
#### TECHNICAL SPECIFICATIONS, HORSE STALLS, STANDARD AND PROFESSIONAL

### FRONT WALL

with sliding door \_\_

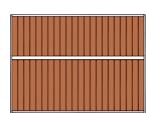
### PARTITION/REAR WALLS

Spindles above /



#### PARTITION/REAR WALLS

Solid boards \_\_\_



### C-profile

Standard 1: 50 mm wide Standard 2: 60 mm wide

Spindles Ø 22 mm Thickness of boards below:

Standard 1: 28 mm Standard 2: 38 mm

50 60 S1 S2



RЯ	
빰	
$\Longrightarrow$	$\longleftrightarrow$
50	60

Professional 1: 28 mm 50 60 Professional 2: 38 mm P1 P2				
	STANDARD 1	STANDARD 2	PROFESSIONAL 1	PROFESSIONAL 2
Front height Front height including track Partition/rear wall height	2,200 mm 2,240 mm 2,200 mm	2,200 mm 2,240 mm 2,200 mm	2,300 mm 2,340 mm 2,300 mm	2,300 mm 2,340 mm 2,300 mm
Front, partition and rear wall length	3,000, 3,500 mm	3,000, 3,500 mm	3,000, 3,500 mm	3,000, 3,500 mm
Solid plastic boards, black / brown Hardwood boards instead of plastic boards Oiled bamboo, tongue and groove Height of the boards below Thickness of the boards below Thickness of the boards above	Included Available option Available option 1,240 mm 28 mm	Included Available option Available option 1,240 mm 38 mm 28 mm	Included Available option Available option 1,285 mm 28 mm 28 mm	Included Available option Available option 1,285 mm 38 mm 28 mm
Frame profiles Welded frame construction Width of the frame profiles	C-profile Yes 50 mm	C-profile Yes 60 mm	Double-walled C-profile Yes 50 mm	Double-walled C-profile Yes 60 mm
Embedded steel spindles Distance between steel spindles Diameter of steel spindles	Yes About 60 mm Ø 22 mm	Yes About 60 mm Ø 22 mm	Yes About 53 mm Ø 28 mm	Yes About 53 mm Ø 28 mm
Sliding door width Sliding door opening width Guide, sliding door below Removable rail supports Track hot-dip galvanized Castors Length of the track Latch for sliding door Head opening in spindle part of sliding door Fixed spindles in sliding door Hinged opening in sliding door Fasteners and mounting brackets	1,240 mm 1,140 mm C-Profile Yes 50 × 45 mm Single pairs 2,400 mm Spring loaded closure Standard Available option Available option Included	1,240 mm 1,140 mm C-Profile Yes, heavy 60×55 mm, heavy Single pairs 2,400 mm Spring loaded closure Standard Available option Available option Included	1,370 mm 1,290 mm Casters Yes 50 × 45 mm Double pairs Length of the front Spring loaded closure Standard Available option Available option Included	1,370 mm 1,290 mm Casters Yes, heavy 60 × 55 mm, heavy Double pairs Length of the front Spring loaded closure Standard Available option Available option Included
Customization available Steel treatment Powder coating	Yes Galvanized Available option	Yes Galvanized Available option	Yes Galvanized Available option	Yes Galvanized Available option
Feed hatch Sliding gate in feed hatch Hinged system for feeders 360 ° rotatable	250×230 mm Available option Available option	250×230 mm Available option Available option	250×230 mm Available option Available option	250×230 mm Available option Available option

# Custom made designs .



We are happy to assist you with the implementation of your individual wishes for your stables.

You can rely on our experience and our expertise - the well-being of your horse is very important to us!

**TRUST IN US!** 















Kraft ...keeps your horses fit!

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